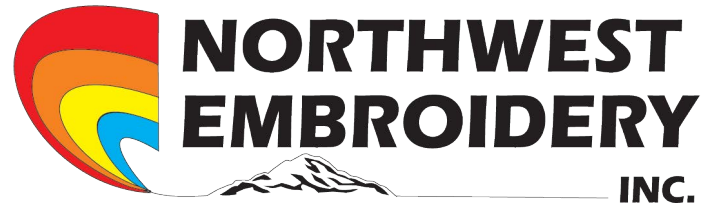


**May 2019**



# Contract Decorating

Digital Print and Embroidery

To Place an Order

Upload your PO

[www.northwestembroidery.net](http://www.northwestembroidery.net)

1. Create an account
2. Upload your Purchase Order



Direct to Garment Pricing  
2019

Learn more at northwestembroidery.net

# T-Shirts

\$50.00 under 12 pieces charge  
Rush Orders add 25%

100% Cotton

Print Size T-Shirts	12 to 24	25-50	51-144	145 +
Left Chest 5"x5"	\$ 6.00	\$ 4.00	\$ 3.50	\$ 3.00
Full Front/Back 144 sq in	\$ 8.75	\$ 7.75	\$ 7.25	\$ 6.95
Jumbo 180 sq in	\$ 9.65	\$ 9.15	\$ 8.65	\$ 8.35

## Sweatshirts/Thick Items: Add **\$1.00**

Think fabric uses more ink and pretreat

Upload Artwork [www.northwestembroidery.net](http://www.northwestembroidery.net)  
Please create an account before uploading

Art Rip Fee: **\$40.00** per design and size  
I.e. Order of Adult and Ladies Shirts: (2 design sizes) = 2 Rips: \$80.00  
Small Shirt Pallet Change: Youth and Lady Shirts: **\$20.00**  
Sleeve Pallet Change: **\$30.00**

### Art Requirements:

Artwork should be submitted in vector art (eps, ai, Corel) or as a high resolution .psd, .jpg, .pdf or tiff (300 dpi min)  
Submit files in their native format with transparent backgrounds

Production: 7 days after receipt of shirts and artwork approval.  
Pre-Production Sample: \$55.00 plus rip and artwork fees

### Preferred Shirts:

Sanmar Port Authority:  
PC61 Tee Shirt  
100% cotton for best print  
50/50 garments will not have vibrant colors, but do look very nice.  
**Gildan Product is not recommended due to printing issues.**

**Notes:** The print look and feel is lighter than screen-print. Please let your customer know this is Direct to Garment Printing. We use water-based ink. Do not compare screen-print with DTG printing.



Flat Embroidery  
2019

Learn more at [northwestembroidery.net](http://northwestembroidery.net)

## Flat Goods and Beanies

\$50.00 under 24 pieces charge  
Rush Orders add 25%

Stitches	24-36	37-47	48-71	72-143	144-288
6000	5.00	4.75	4.50	3.50	3.25
7000	5.60	5.25	4.95	3.90	3.65
8000	6.20	5.75	5.40	4.30	4.05
9000	6.80	6.25	5.85	4.70	4.45
10000	7.40	6.75	6.30	5.10	4.85
11000	8.00	7.25	6.75	5.50	5.25
12000	8.60	7.75	7.20	5.90	5.65
13000	9.20	8.25	7.65	6.30	6.05
14000	9.80	8.75	8.10	6.70	6.45
15000	10.40	9.25	8.55	7.10	6.85
16000	11.00	9.75	9.00	7.50	7.25
17000	11.60	10.25	9.45	7.90	7.65
18000	12.20	10.75	9.90	8.30	8.05
19000	12.80	11.25	10.35	8.70	8.45
20000	13.40	11.75	10.80	9.10	8.85
21000	14.00	12.25	11.25	9.50	9.25
22000	14.60	12.75	11.70	9.90	9.65
23000	15.20	13.25	12.15	10.30	10.05
24000	15.80	13.75	12.60	10.70	10.45
25000	16.40	14.25	13.05	11.10	10.85
26000	17.00	14.75	13.50	11.50	11.25
27000	17.60	15.25	13.95	11.90	11.65
29000	18.20	15.75	14.40	12.30	12.05
30000	18.80	16.25	14.85	12.70	12.45
Add't. Stitches	0.6	0.5	0.45	0.4	0.4

**Carhartt jackets, Please Call before shipping to us**

Solvay Topping is Applied and Steamed

(4 thread colors) additional colors .20 per color  
Carharts, Bags, Thick Material: *Please Double Pricing*



## Cap Pricing 2019

Min order 48 Caps

\$50.00 under 48 pieces charge  
Rush Orders add 25%

Stitches	48-71	72-143	144-216	217-288	289-360	361-576	577-1007
6000	3.53	2.87	2.85	2.82	2.78	2.73	2.67
7000	3.95	2.92	2.90	2.87	2.83	2.78	2.72
8000	4.50	3.06	3.04	3.01	2.97	2.92	2.82
9000	4.98	3.30	3.28	3.25	3.08	2.85	2.83
10000	5.43	3.66	3.49	3.30	3.11	2.92	2.86
11000	5.88	4.06	3.84	3.60	3.41	3.22	3.16
12000	6.33	4.46	4.19	3.90	3.71	3.52	3.46
13000	6.78	4.86	4.54	4.20	4.01	3.82	3.76
14000	7.23	5.26	4.89	4.50	4.31	4.12	4.06
15000	7.68	5.66	5.24	4.80	4.61	4.42	4.36
16000	8.13	6.06	5.59	5.10	4.91	4.72	4.66
17000	8.58	6.46	5.94	5.40	5.21	5.02	4.96
18000	9.03	6.86	6.29	5.70	5.51	5.32	5.26
19000	9.48	7.26	6.64	6.00	5.81	5.62	5.56
20000	9.93	7.66	6.99	6.30	6.11	5.92	5.86
21000	10.38	8.06	7.34	6.60	6.41	6.22	6.16
22000	10.83	8.46	7.69	6.90	6.71	6.52	6.46
23000	11.28	8.86	8.04	7.20	7.01	6.82	6.76
24000	11.73	9.26	8.39	7.50	7.31	7.12	7.06
25000	12.18	9.66	8.74	7.80	7.61	7.42	7.36

### Cap Back and Side Pricing:

Up to 6,000 stitches with 1 color thread

Stitches	48-71	72-143	144-216	217-288	289-360	361-576	577-1007
6000	2.00	2.00	2.00	2.00	2.00	2.00	2.00
Excess Stitches	0.4	0.4	0.4	0.4	0.4	0.4	0.4

**Size of Cap Design:** Max embroidery space is 5 inches by 2.2" tall. Low crown caps are 2 inches in height.